



Test No.

1. Test of shell. The shell is tested with both the plugs in open position.
2. Test of plug A in closed position and plug B in open position, pressure at flange no. 1
3. Test of plug B in closed position and plug A in open position, pressure at flange no. 3
4. Test of plug A and B in closed position and pressure at flange no. 1 and 3.
5. Test of plug A and B in closed position and pressure at flange no. 2.

Test no.	Pressure (bar)	Medium	Test duration (min)	Lubrication	Maximum Permissible leakage rate
1	1)	Water	5	3)	No leakage
2	2)	Water	5	3)	4)
3	2)	Water	5	3)	4)
4	2)	Water	5	3)	4)
5	2)	Water	5	3)	4)
2	2)	Water	5	711	No leakage
3	2)	Water	5	711	No leakage
4	2)	Water	5	711	No leakage
5	2)	Water	5	711	No leakage
2	4 to 6	Air	5	711	No leakage
3	4 to 6	Air	5	711	No leakage
4	4 to 6	Air	5	711	No leakage
5	4 to 6	Air	5	711	No leakage

- 1) Hydrostatic Shell test (see page C7)
- 2) Hydrostatic seat test (see page C7)
- 3) Tested without lubricant 711.
- 4) Maximum allowed leakage = Valve DN² x 0,25 ml/min.