



## B) Adjustment of Plug

From the factory the plug is adjusted to the conical bore of the body, and normally it is never readjusted. Readjusting is only done when the valve – even after an effective lubrication – is not tight.

### Procedure:

First the bottom screw (12) placed on the underside of the bottom cover, is dismantled. Then the adjustment pressure screw (11) is tightened inwards very slowly while the plug is turned a little forwards and backwards.

The adjustment is a matter of feeling, and there is no exact tighten torque. As a guidance it can be observed, that the operating torque of the valve will increase, when direct contact between plug and body has been obtained. After adjusting, the bottom screw is remounted.

The adjusting can be done without dismantling the valve from the pipeline.

### Important:

Normally it is advised, not to turn the adjustment pressure screws outwards. If this is done, there is a risk for the plug to slide out of the seat. Particles from the medium, will then be able to penetrate into the gap, which can result in damages on the closing surfaces.

