



TAPER PLUG VALVES

Sealing compound
recommendations

Standard Lubricants - mainly to be used.

Lubricant no. PR	Colour of compound	Temperature Range		RECOMMENDATIONS
		C	F	
80	Black	- 10 + 180	+ 14 + 356	Cold and hot water up to 180°C, conditional up to 200°C. Cold and hot air. 50% lye up to 50°C conditional up to 100°C, 50% acids up to 50°C, inorganic saline solutions up to 100°C, steam conditional up to 200°C. Suitable for town gas, propane, butane and natural gas. Not suitable for gas condensate.
711	Black	- 10 + 225	+ 14 + 437	Petroleum products. Butane and propane (max. 100°C). Gasoline, kerosene, asphalt and bitumen, oils and most hydrocarbon solvents. Also suitable for gases (max. 170°C). Cold and hot air. Not suitable for hot water, strong alkalis and aromatic solvents.

Special Lubricants - normally to be used only where the standard lubricants cannot be used.

Lubricant no. PR	Colour of compound	Temperature Range		RECOMMENDATIONS
		C	F	
40	Clear	- 10 + 100	+ 14 + 212	Cold and warm water. General Aqueous Solutions. Alcohols.
45	Yellowish-beige clear	- 10 + 130	+ 14 + 266	For water at max. 100°C, drinking-water, beer, mine-ral water, milk, cocoa, cream, ammonia compound, acids and alkali desinfectant, fruit-acid and alcohol.
60	White	- 30 + 250	- 22 + 482	All diluted and concentrated acids and lyes, fluorine, chlorine, bromine, iodine, phosphorus oxychloride, ozone, hydrogen peroxide, all organic solvents (except hydrogen fluoride), all mineral, vegetable and animal oils and fats. Do not affect elastomers and plastics.
103	Green	- 30 + 200	- 22 + 392	General purpose synthetic sealant for liquid and gaseous aliphatic hydrocarbon service suitable for gasoline, kerosene, fuel oils, crude distillates, aviation and jet fuel, natural gas. Not suitable for steam, aromatic solvents, strong acids and alkalies.
280	Black	- 10 + 200	+ 14 + 392	Cold and hot air up to 200°C. Cold and hot water up to 180°C. Cold and hot gases up to 150°C. Not suitable for strong acids, petroleum products and aromatic and chlorinated solvents.
* 330	White	- 30 + 250	- 22 + 482	Hot water and gases. Natural gas, propane, butane, asphalt and bitumen. General chemical aqueous solutions eg. alkalis and dilute acids. It is useful for hot air. Not suitable for light liquid hydrocarbons, aromatic and chlorinated solvents and strong mineral acids.

* This type of lubricant ought to be avoided, if one of the other types can be used, as this contain silicone oil. The operating torque of the valve will increase considerably.
For exceptional working conditions and services not mentioned in the table, please ask for further information.